



# User Chart



**PREMIUM**

Process	Description	Important Notes
<b>Uses</b>	UV Topcoat for Polyurethane/Polyurea. Common Application: Truck Beds	<b>NOT</b> recommended for use in abrasive environments.
<b>Techniques</b>	50% Overlap with a Crosshatch pattern	Speed: 0.5ft / second
<b>Composition</b>	100% Solids - Polyaspartic Coating	Mix Ratio by volume: 1A:1B Pot Life: 30-45min Tack free time: 10-15min Recoat Window: 1 hour
<b>Temp Settings</b>	Iso	55-100°F
	Resin	55-100°F
<b>Application</b>	Sprayable Polyurethane	Coating thickness shall be MINIMUM 2mil for Black Topcoat Applications
	Gun distance is 12 inches from substrate	Substrate must be 55°F for application
	Truck Bed Application	5½ ft. Bed = 16oz 6½ ft. Bed = 18oz 8 ft. Bed = 21oz Over Rail = 2oz
<b>Equipment</b>	Automotive Finishing Gun or 3M Accuspray Gun	1.8 Fluid Tip
	Gun Settings	30-40 PSI
		75% Fully Open

*\*Please refer to the Technical Data Sheet for specific information regarding product performance.*

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