



User Chart



XS-100

Process	Description	Important Notes
Uses	Hybrid coating. Bedliners; Automotive components	Most versatile product. Not recommended for immersions
Techniques		
Composition	Polyurethane/Polyurea Hybrid	Mix Ratio by volume: 1A:1B Gel time: 6-9 sec Tack free time: 10-15 sec
Temp Settings	Iso	140-160°F
	Resin	140-160°F
	Hose	130-150°F
Application	Sprayable Polyurethane	Coating thickness shall be min 60mil to gain physical properties on TDS. Moisture sensitive.
	E-XP1 / E-XP2	2100 PSI
	Fusion / P2	AR4242 (01) or smaller (always size mix module at <50% of proportioner output)
Equipment	E-10	130-150°F
		1700-2000 PSI; Frequency Dial #10
	Fusion / P2	AR2929 (00) or smaller (always size mix module at <50% of proportioner output)

**Please refer to the Technical Data Sheet for specific information regarding product performance.*

***Please refer to the Gun Manual for correct sizing of mix module to proportioner output.*

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