



User Chart



XS-330

Process	Description	Important Notes
Uses	Fast curing strong polyurea: Bedliners, Commercial & Industrial Applications	Recommended for use in abrasive environments, concrete applications. Can be used for immersions. Can be coupled with UV stable topcoat to create LINE-X PLATINUM.
	Full Cure in 48 hrs. Green strength cycle is 1-24 hrs. <i>Green Strength:</i> The unstable stage of the cross-linking process where product may appear to be brittle.	Tip clogs easily typically during texturing. Use HD wiretrim only. Pull wiretrim immediately after application.
Techniques		
Composition	100% Polyurea. Comes in Natural only. Variation of color is normal.	Mix Ratio by volume: 1A:1B Gel time: 6-9 sec Tack free time: 10-13 sec
Temp Settings	Iso	135-160°F
	Resin	135-160°F
	Hose	130-150°F
Application	Sprayable Polyurea	Coating thickness shall be min 60mil to gain physical properties on TDS.
	E-XP1 / E-XP2	2100 PSI
	Fusion / P2	AR4242(01) EXP-2, AR3737(00) EXP-1 or smaller (always size mix module at <50% of proportioner output)
Equipment	E-10	A: 150°F B: 150°F 2000 PSI; Frequency Dial #10
	Fusion / P2	AR2929 (00) or smaller (always size mix module at <50% of proportioner output)

**Please refer to the Technical Data Sheet for specific information regarding product performance.*

***Please refer to the Gun Manual for correct sizing of mix module to proportioner output.*

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