



User Chart



XS-350

Process	Description	Important Notes
Uses	Fast curing strong polyurea: Commercial Trucks; Gravel Plants, Oil Industry	Recommended for use in Abrasive Environments; Concrete applications. Can be used for immersions
	Full Cure in 48 hrs. Green strength cycle is 1-24 hrs. <i>Green Strength: The unstable stage of the cross-linking process where product may appear to be brittle.</i>	Tip clogs easily typically during texturing. Use HD Wiretrim only. Pull Wiretrim immediately after application.
Techniques		
Composition	100% Polyurea	Mix Ratio by volume: 1A:1B Gel time: 3-6 sec Tack free time: 6-9 sec
Temp Settings	Iso <i>May want to increase temperature to balance pressure</i>	140-160°F
	Resin	140-160°F
	Hose	140-150°F
Application	Sprayable Polyurea	Coating thickness shall be min 60mil to gain physical properties on TDS.
	E-XP1 / E-XP2	2100 PSI
	Fusion / P2	AR4242 (01) or smaller (always size mix module at <50% of proportioner output)
Equipment	E-10 <i>Always adjust heat to maintain equal gauge pressure</i>	A: 150°F B: 130°F
		1700 PSI; Frequency Dial #10
	Fusion / P2	AR2929 (00) or smaller (always size mix module at <50% of proportioner output)

**Please refer to the Technical Data Sheet for specific information regarding product performance.*

***Please refer to the Gun Manual for correct sizing of mix module to proportioner output.*

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