



# User Chart



**XS-430**

Process	Description	Important Notes
<b>Uses</b>	Slow Set Polyurea; Cooling Towers; Concrete floors	<b>NOT</b> recommended for wood or foam applications where entrapped moisture is an issue
	Can be sprayed smooth. For texture: Apply slowly to allow for product to tack up	Entrapped air or moisture will cause blisters or pin holes
<b>Techniques</b>	Can be sprayed smooth. For texture: Apply slowly to allow for product to tack up	Entrapped air or moisture will cause blisters or pin holes
<b>Composition</b>	100% Polyurea	Mix Ratio by volume: 1A:1B Gel time: 11-13 sec Tack free time: 78-85 sec
	Iso	140-160°F
<b>Temp Settings</b>	Resin	140-160°F
	Hose	130-150°F
	Sprayable Polyurethane	Coating thickness shall be min 60mil to gain physical properties on TDS. Moisture sensitive.
<b>Application</b>	E-XP1 / E-XP2	2100 PSI
	Fusion / P2	AR4242 (01) or smaller (always size mix module at <50% of proportioner output)
	E-10	130-150°F
		1700 PSI; Frequency Dial #10
	Fusion / P2	AR2929 (00) or smaller (always size mix module at <50% of proportioner output)
<b>Equipment</b>		

*\*Please refer to the Technical Data Sheet for specific information regarding product performance.*

*\*\*Please refer to the Gun Manual for correct sizing of mix module to proportioner output.*

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