



# User Chart



**XS-470**

Process	Description	Important Notes
<b>Uses</b>	Applications where a soft, slow set polyurea is needed. Cooling Towers	Strong, soft, durable polyurea (replacement for 75, or 130)
	Can be sprayed smooth. Full Cure in 48 hrs. Texture: additional time needed between passes	Tip clogs easily typically during texturing.
<b>Techniques</b>		
<b>Composition</b>	100% Polyurea	Mix Ratio by volume: 1A:1B Gel time: 6-9 sec Tack free time: 9-12 sec
<b>Temp Settings</b>	Iso	145-155°F
	Resin	135°F
	Hose	130-150°F
<b>Application</b>	Sprayable Polyurea	Coating thickness shall be min 60mil to gain physical properties on TDS. Moisture sensitive.
	E-XP1 / E-XP2	2100 PSI
	Fusion / P2	AR4242 (01) or smaller (always size mix module at <50% of proportioner output)
<b>Equipment</b>	E-10	A: 150°F B: 130°F
		1600 PSI; Frequency Dial #9
	Fusion / P2	AR2929 (00) or smaller (always size mix module at <50% of proportioner output)

*\*Please refer to the Technical Data Sheet for specific information regarding product performance.*

*\*\*Please refer to the Gun Manual for correct sizing of mix module to proportioner output.*

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